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RBW6205G25651-3G
Job Sheet 186458



*10570
Dec 12*

Part No: RBW6205G25651-3G

Job Qty: 2 ea

Part Name: Guide Bushing



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/15/18

Job Tracking No:

Due Date: 12/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6205G25651-3G Rev 1.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	12/7/18	12/7/18	0.00	0.00	Start Up Machining-3		<i>FRED 18-11-21</i>
110	Lathe Conv	2 pcs	12/7/18	12/7/18	0.00	0.40	Lathe Conv-1		<i>FRED 18-11-21</i>
120	QC	2 pcs	12/7/18	12/7/18	0.00	0.00	QC2 Machining-4		<i>FRED 18-11-21</i>
130	QC	2 pcs	12/7/18	12/7/18	0.00	0.00	QC8 Machining-4		<i>18-11-28</i>
140	Small Fab	2 pcs	12/7/18	12/7/18	0.00	0.00	Small Fab-7		<i>MLC</i>
150	QC	2 pcs	12/7/18	12/7/18	0.00	0.00	QC5		<i>SB</i>
160	Packaging	2 pcs	12/7/18	12/7/18	0.00	0.00	Packaging3-1		<i>MLC</i>
170	QC21-SA	2 Ea	12/7/18	12/7/18	0.00	0.00	QC21		

Part Op 110 - 1-Machine as per DWG. 2-Deburr
Descriptions: 140 - Laser engrave T/N and fill with black paint as per DWG.

DAS
21
9-89
NOV 29 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELRINR1.625W	M Delrin Round Bar, White	.1840 ft (.092 ea)	90-Start up Operation	<i>222474</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELRINR1.625W	0	8	0

Part Specifications

Specifications could not be found.

Plex 11/15/18 2:39 PM Dart.lajeunesse.marie



Container No: S130183



Part: RBW6205G25651-3G

Job No: 186458

Serial No/Batch: S130183

Revision: 1

Inspector:

Exp Date:

Instructions:

Date: 11/21/18

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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

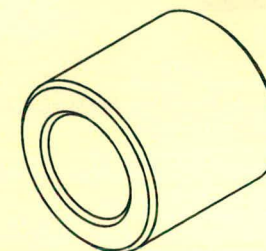
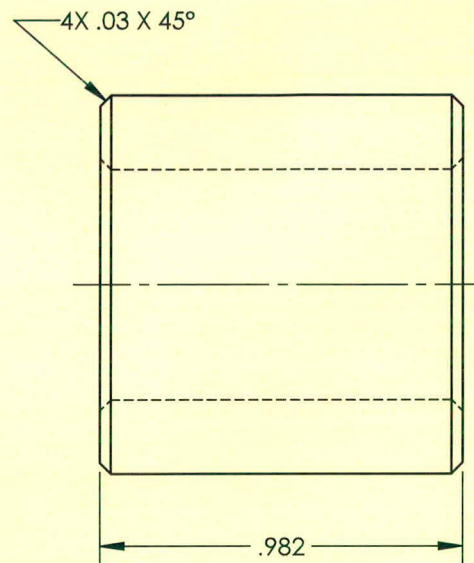
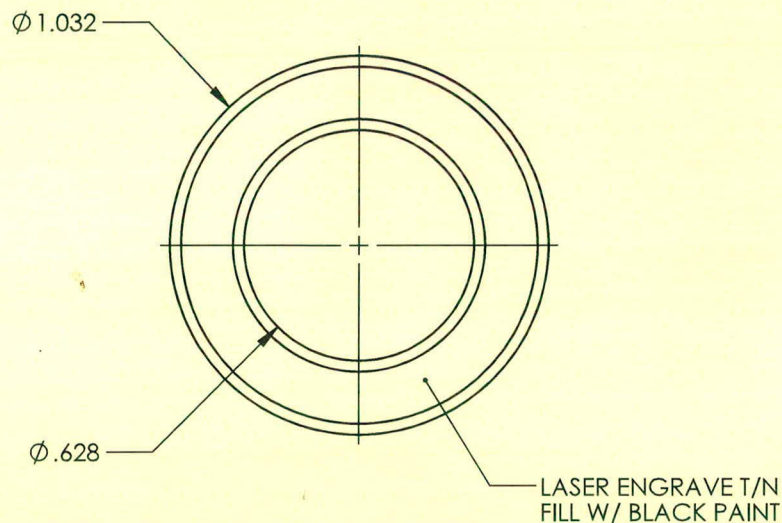
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐							
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval				
Description Work Order Deviation				Disposition							
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐		☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due		☐ Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter		FAULT CATEGORY ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes		☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center		☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence	
OTHER : ☐											

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REVISIONS				DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION				
1		RELEASED FOR PRODUCTION.		5/17/2017	DPD	JAG



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 186458 MLS
1871-15

NOTES:
1. REF. AGUSTA T/N: 3G6205G25651.
2. PART OF KIT: RBW6205G21631-3G.

DART AEROSPACE	
TITLE GUIDE BUSHING	
DWG NO. RBW6205G25651-3G	REV 1
MAT'L WHITE DELRIN/ACETAL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ± .5°
SPEC	.X ± .1 SURFACES = 125/✓
DRAWN BY: DD 05/03/2017	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: RJC 05/04/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 05/05/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 05/10/2017	USED ON MODEL
APPROVED: JAG 05/18/2017	AW139
SCALE 2:1	DATE 5/3/2017
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
				1	GUIDE BUSHING	WHITE DELRIN/ACETAL	

